



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBWA353A04-05
Job Sheet 199201



Part No: RBWA353A04-05

Job Qty: 5 pcs

DAS

21

9-89

Part Name: Quill



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	5 pcs	9/13/19	9/13/19	1.00	2.50	SL-154 - 1		JB 19-09-08
120	QC 2	5 pcs	9/13/19	9/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-09-08
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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CANADA
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Container No: S212109

Part: RBWA353A04-05

Job No: 199201

Serial No/Batch: S212109

Revision: 4

Inspector:

Exp Date:

DAS
62
9-89

DAS
62
9-89

130 QC 8	5 pcs	9/13/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	De 19-09-09
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	5 pcs	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

8/14/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	5 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (MORI SL-154 LATHE) 1-Machine as per DWG, FB904 FOLIO REV: <u>AA</u> DWG REV: <u>4</u> 2- Descriptions: Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R0.500	303 Round Bar 0.500"	.4500 ft (.09 ea)	110-SL-154 - 1	<u>S150605</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	M303R0.500	0	48	0	
Part Specifications					
Specifications could not be found.					

Plex 8/14/19 11:54 AM Dart.lajeunesse.marie

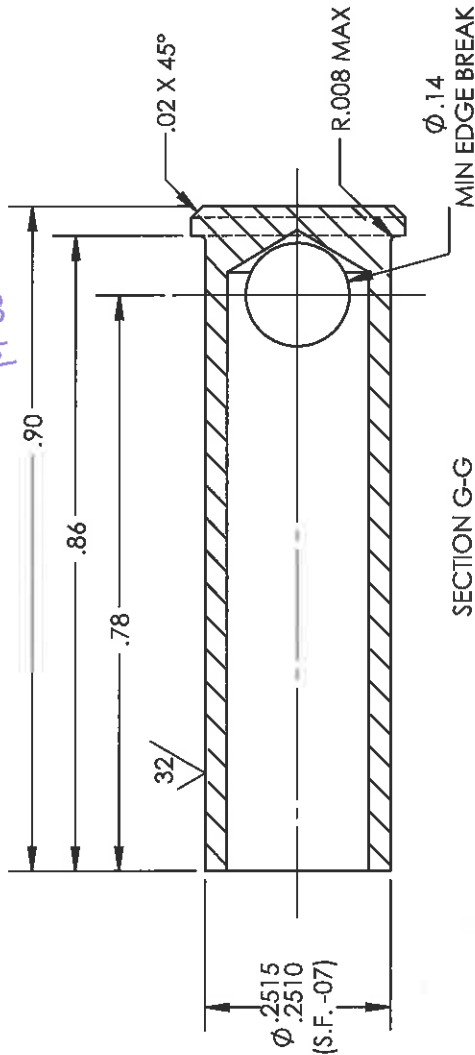
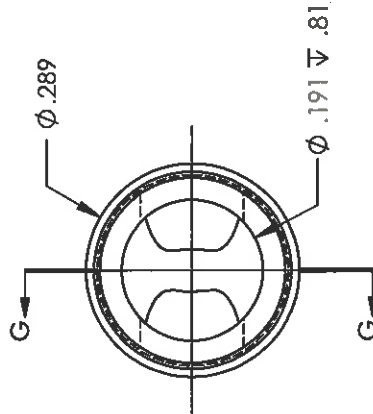
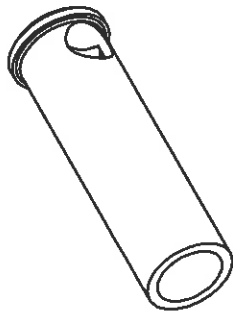
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REVISIONS			
REV	ECR	DESCRIPTION	DATE
2		-05 CHD ID FROM Ø.14 & CHD LIMIT DIMENSION FROM Ø.2510 (S.F. -07).	1/17/2012
4	17-0070	-05 CHD DIM WAS Ø.2515/2510 S.F. -07 IS Ø.2515/2510 (S.F. -07).	3/21/2017

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WITHOUT NOTICE

WORK ORDER
NO. 199201 HCS
19-08-14



SECTION G-G



TITLE		REV	
PMC OIL FILLING QUICK DISCONNECT		4	
DWG NO.		RBWA353A04-05	
MATERIAL		303/304 S.S.	
FINISH		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/16 DECIMALS ± .005 ANGLES ± 5° SURFACES = 125/	
SPEC		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
DRAWN BY:		GILBERT	
CHECKED:		DD 03/22/2017	
OPPS APPR:		AA 03/28/2017	
QA APPR:		JL 03/29/2017	
APPROVED:		JAG 04/03/2017	
SCALE		4:1	
DATE		2/22/2011	
SHEET		5 OF 8	

QUILL

